

(19)



JAPANESE PATENT OFFICE

PATENT ABSTRACTS OF JAPAN

(11)Publication number: **03192132 A**

(43)Date of publication of
application: **22. 08 . 91**

(51)Int. Cl **C08J 9/00**
B29C 67/20
C08L 23/08
C08L 23/16
C08L 75/04
// B29K105:04
B29L 7:00

(21)Application number: **01331838**

(22)Date of filing: **21 . 12 . 89**

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**(54)PRODUCTION OF MICROPOROUS
ELASTOMER FILM**

(57)Abstract:

PURPOSE: To produce a microporous film improved in waterproofness and gas transmissive property by feeding a film comprising a thermoplastic elastomer composition to the space between a heating roll and an elastic roll in such a way that a specified (non)woven fabric is applied to the film on the side of the heating roll and heating it under pressure.

CONSTITUTION: A thermoplastic elastomer composition comprising, for example,

30-70wt.% ethylene/vinyl acetate copolymer and 70-30wt.% ethylene/propylene/ diene copolymer or polyurethane elastomer is kneaded and molded to obtain a film of a thickness of 10-40 μ m. This film is fed to the space between a heating roll heated to 100°C or below and an elastic roll at a feed rate of 2-30m/min in such a way that a (non)woven fabric containing 40-200cc/m² of a mixture of water with optionally an alcohol is applied to the film on the side of the heating roll and heated to 100°C or higher under a pressure of 0.1-5kg/cm² to obtain the title film.

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